## SUBAZ

## WHAT IS CLAIMED IS:

- 1. A nonvolatile semiconductor memory device comprising
  - a semidonductor substrate;
- a first transistor formed in a peripheral circuit portion of the semiconductor substrate, a gate electrode of the first transistor having a first gate length;
- a second transistor formed in a memory cell portion of the semiconductor substrate, a gate electrode of the second transistor having a second gate length shorter than the first gate length; and
- a first insulating film formed above at least the memory cell portion, the first insulating film covering the second transistor and having a property which makes it difficult for an oxidizing agent to pass therethrough.
- 2. The nonvolatile semiconductor memory device according to claim 1, wherein the gate electrode of the second transistor has a stacked gate structure which includes a floating gate formed on a gate insulating film, an inter-gate insulating film formed on the floating gate and a control gate formed on the intergate insulating film.
- 3. The nonvolatile semiconductor memory device according to claim 1, further comprising:
  - a second insulating film which is different from

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the first insulating film and formed between at least the second transistors and the first insulating film.

- 4. The nonvolatile semiconductor memory device according to claim 1, wherein the first insulating film is used as an etching stopper when contact holes are formed.
- 5. The nonvolatile semiconductor memory device according to claim 1, wherein the surfaces of the gate electrodes of the first and second transistors are oxidized.
- 6. A method for manufacturing a nonvolatile semiconductor memory device comprising:

forming a first gate electrode, which has a first gate length, on a peripheral circuit portion of a semiconductor substrate and a second gate electrode, which has a second gate length shorter than the first gate length, on a memory cell portion of the semiconductor substrate;

introducing impurity into the peripheral circuit portion and memory cell portion with at least the first and second gate electrodes used as a mask;

forming a first insulating film above at least the memory cell portion, the first insulating film covering the second transistors and having a property which makes it difficult for an oxidizing agent to pass therethrough; and

annealing the semiconductor substrate into which

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the impurity has been introduced in an oxidation atmosphere to diffuse the impurity into the semiconductor substrate, whereby a first transistor having the first gate electrode and source and drain diffusion layers containing the diffused impurity is formed in the peripheral circuit portion and a second transistor having the second gate electrode and source and drain diffusion layers containing the diffused impurity is formed in the memory cell portion.

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- 7. The method for manufacturing the nonvolatile semiconductor memory device according to claim 6, wherein at least the second gate electrode is formed by a method including steps of forming a gate insulating film on the semiconductor substrate, forming a floating gate on the gate insulating film, forming an inter-gate insulating film on the floating gate and forming a control gate on the inter-gate insulating film.
- 8. The method for manufacturing the nonvolatile semiconductor memory device according to claim 6, further comprising:

forming a second insulating film which is different from the first insulating film and formed between at least the second transistors and the first insulating film.

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9. The method for manufacturing the nonvolatile semiconductor memory device according to claim 6, further comprising: forming an inter-level insulating film above the semiconductor substrate after annealing the semiconductor substrate;

forming a first contact hole reaching the first insulating film in the inter-level insulating film; and

etching a part of the first insulating film which are exposed to the bottoms of the first contact hole and forming a second contact hole reaching a source/drain diffusion region of the second transistor in the first insulating film.

10. The method for manufacturing the nonvolatile semiconductor memory device according to claim 6, further comprising;

subjecting the surfaces of the first and second gate electrodes to an oxidation process.

1). A nonvolatile semiconductor memory device comprising:

- a semiconductor substrate;
- a transistor formed in a memory cell portion of the semiconductor substrate; and
- a silicon nitride film whose surface is oxidized, the silicon nitride film covers the transistor.
- 12. The nonvolatile semiconductor memory device according to claim 11, wherein the silicon nitride film has a thickness of at most 50 nm.
- 13. The nonvolatile semiconductor memory device according to claim 11, wherein the thickness of an

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oxide film on the surface of the silicon nitride film is not smaller than 1 nm and not larger than 10 nm.

The nonvolatile semiconductor memory device according to claim 11, wherein the concentration of hydrogen in the silicon nitride film is not larger than  $3 \times 10^{21}$  atom/cm<sup>3</sup>.

15. A method for manufacturing a nonvolatile semiconductor memory device:

forming a transistor in a memory cell portion of a semiconductor substrate;

covering the transistor with a silicon nitride film; and

subjecting the surface of the silicon nitride film to an oxidation process.

16. The method for manufacturing the nonvolatile semiconductor memory device according to claim 15, further comprising:

forming an inter-level insulating film on the semiconductor substrate after subjecting the surface of the silicon nitride film to an oxidation process.

- 17. The method for manufacturing the nonvolatile semiconductor memory device, according to claim 15, wherein the surface of the silicon nitride film is oxidized by a method selected from the group consisting of pyrogenic oxidation and water-vapor oxygen oxidation.
- 18. The method for manufacturing the nonvolatile semiconductor memory device, according to claim 16,

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wherein the surface of the silicon nitride film is oxidized by a method selected from the group consisting of pyrogenic oxidation and water-vapor oxygen oxidation.

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